20'

10'

Top View

Perspective View

SETUP INSTRUCTIONS

If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**
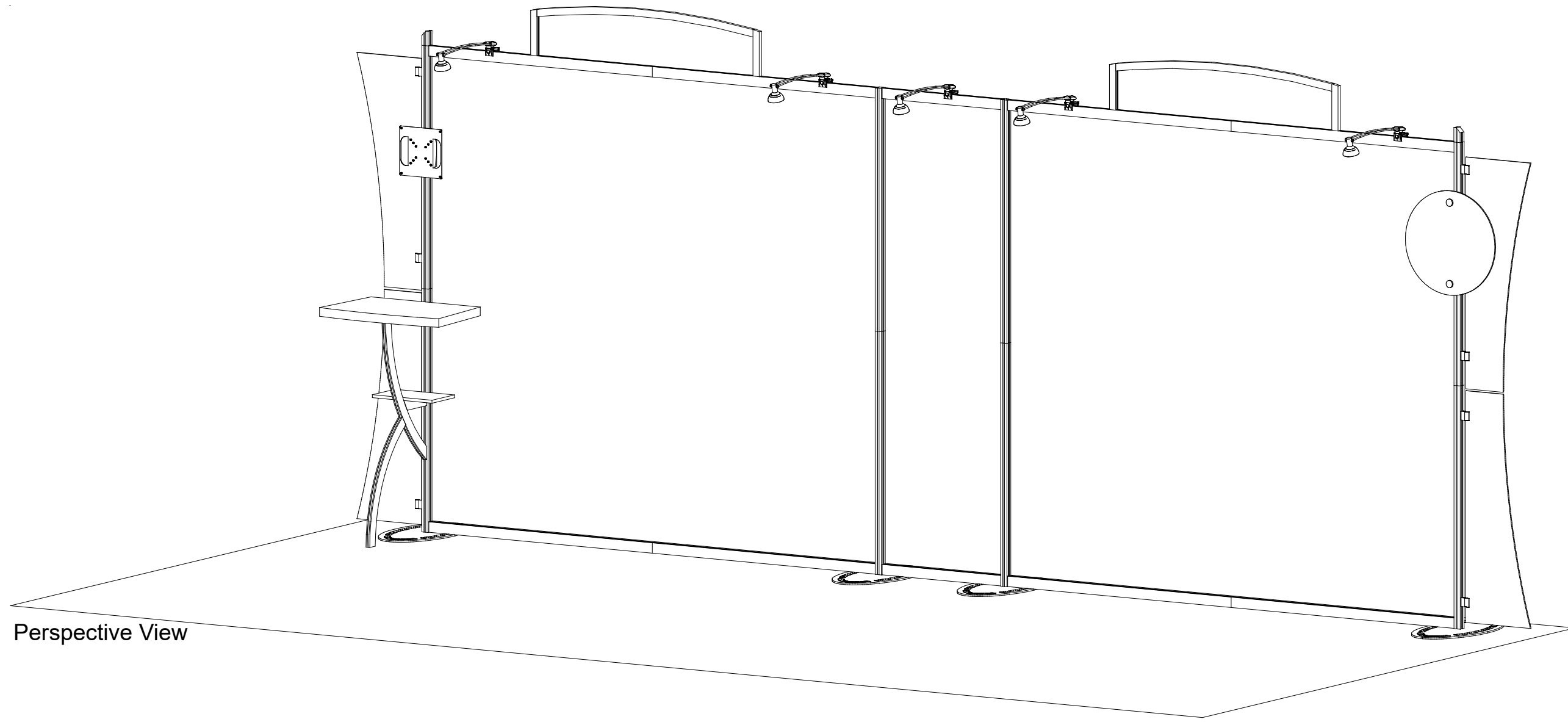
General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.
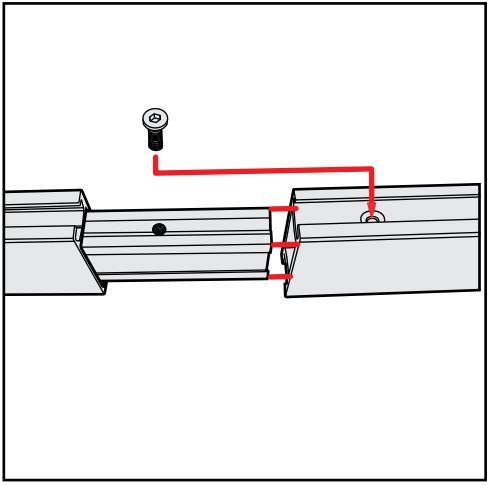
Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.
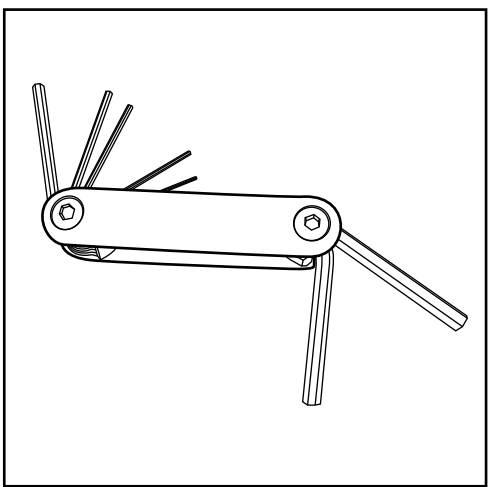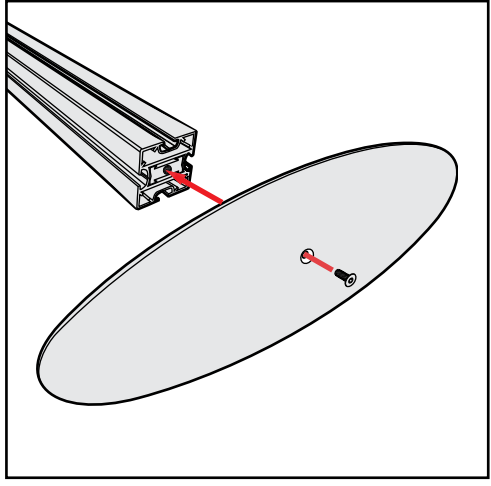

Hex Tool - Essential for Assembly
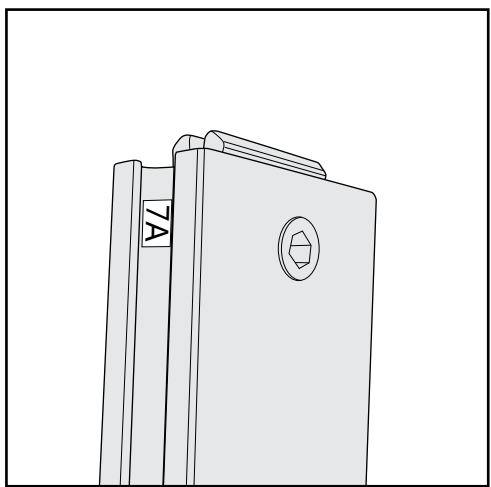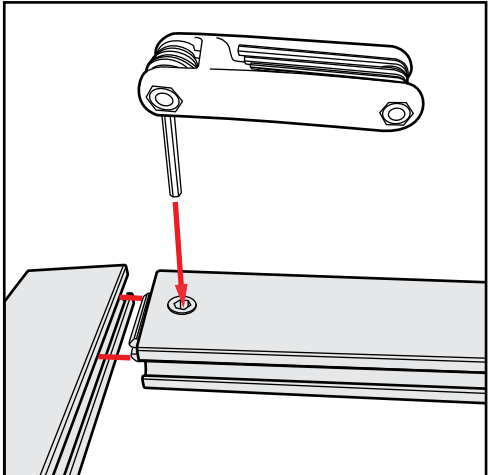

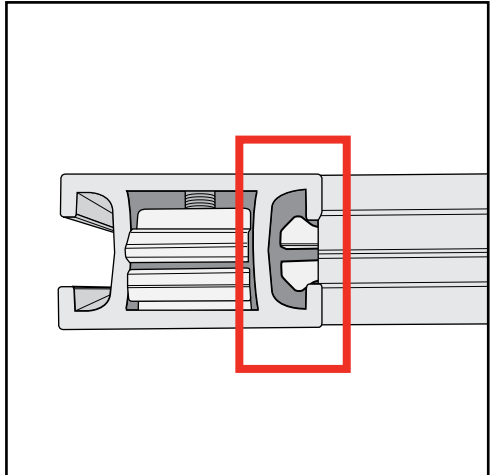Part Identification - Numbering

Spline Connection

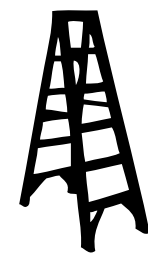Base Plate & Extrusion Connection

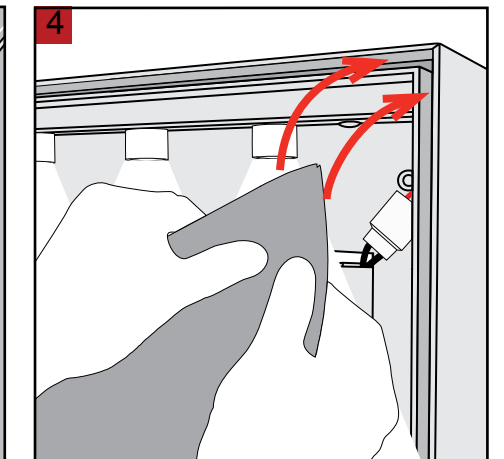Extrusion & Lock Connection

Engaged Lock

WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

1) Locate channels along the edges of extrusions

2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.

3) Working from center to corner, slide silicon edge on graphic into channel.

4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.

3 Fold edges over.

Insert into groove of frame

SACAGAWEA
DESIGNS
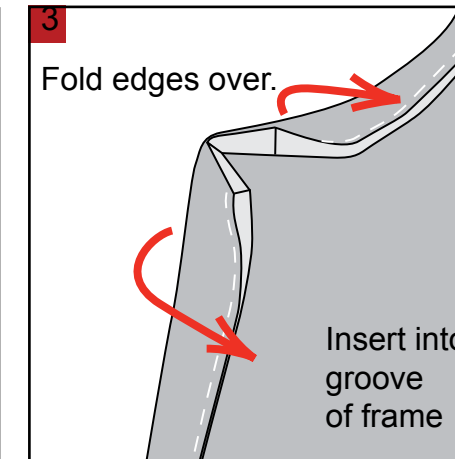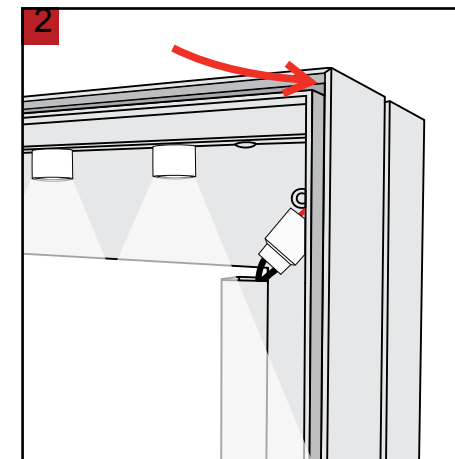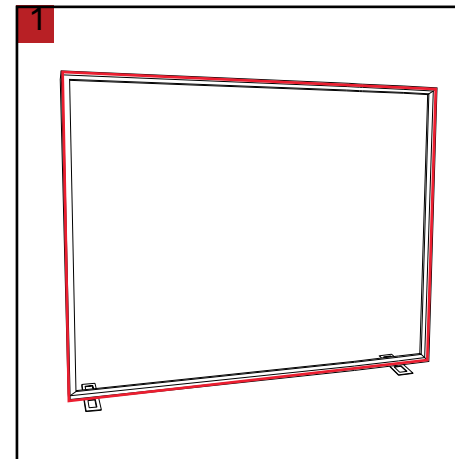
Top View of Each Level

Level 1 (Bottom Level)

Assembled Header

Graphic

(2) Wings

Level 2

6A   6B

A,A

4A, 4B, 5A, 5B

4C

2B,2A   3A,3B

Level 3

10A   11

Base
Plate

10

Counter
Top   11A
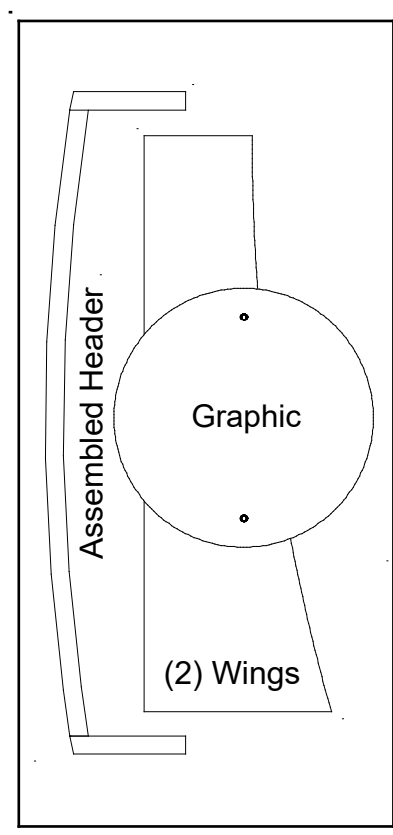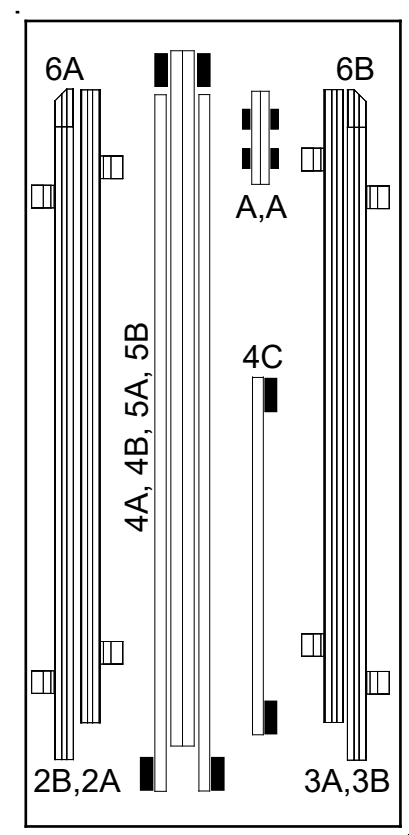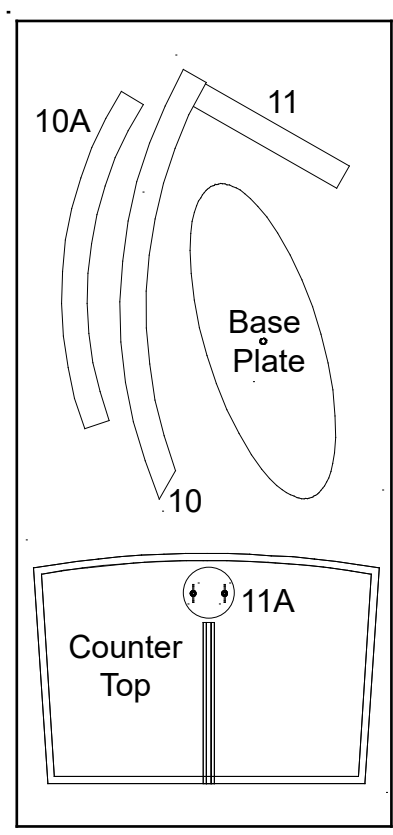
Lights

Graphics

Setup Hardware
& Connectors [B]

Top View of Each Level

Assembled Header

(2) Wings

Level 1 (Bottom Level)

6A

6B

A,A

4A, 4B, 5A, 5B

5C

2C,3C

2D,3D

Level 2

10A

11

Base Plate

10

Counter Top

11A
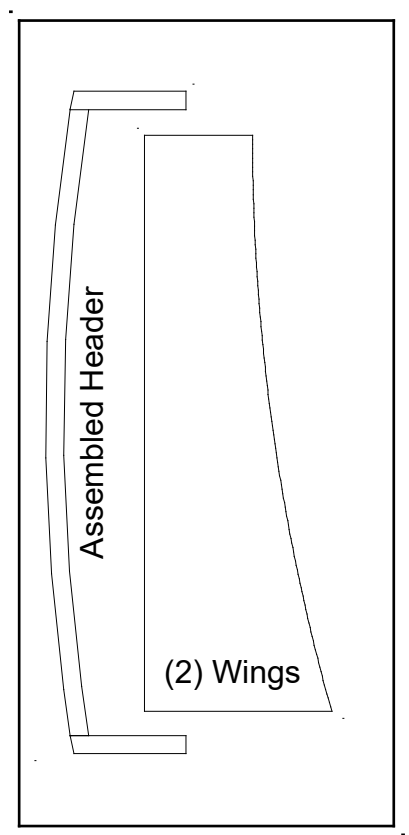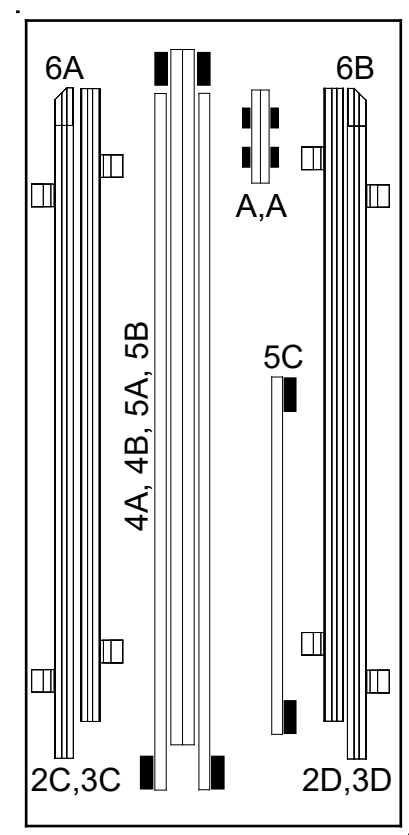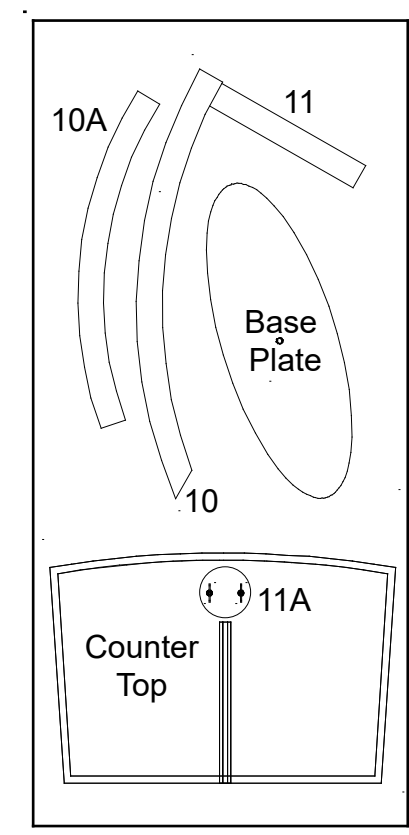
Level 3

Graphics

(4) Base Plates

SACAGAWEA DESIGNS

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Item	Qty.	Description
1	4	Base Plate
2A,2B	1,1	42" Vertical Extrusion w/ Clamps
3A,3B	1,1	42" Vertical Extrusion
2C,2D	1,1	42" Vertical Extrusion
3C,3D	1,1	42" Vertical Extrusion w/ Clamps
4A,4B	2,2	45" Horizontal Extrusion
5A,5B	2,2	45" Horizontal Extrusion
4C,5C	1,1	24" Horizontal Extrusion
6A,6B	2,2	2.5" Angle-Cut Vertical Extrusion

Steps:
1) Attach base plates [1] to lower verticals [2A] [3A] [2C] and [3C], using bolts.
2) Connect verticals [2A to 2B] [3D to 3B] [2C to 2D] and [3C to 3D], using connection bars [B]. See Straight Connection with Knobs detail.
3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
4) Attach vertical assemblies [2A/2B] [3A/3B] [2C/2D] and [3C/3D] with horizontal assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
5) Connect graphics to Velcro on back side of frame.

Keep extrusions [6A] and [6B] attached to [2B] [3B] [2D] and [3D], as shown.
Keep clamps attached to [2A] [2B] [3C] and [3D].
Keep connection bars [A] attached to [4A] and [5A] and [B] to [2A] [3A] [2C] and [3C].

Corner Connection with Knob

Turn knob clockwise to tighten lock.
Do not over tighten Knobs

Horizontal Placement

Stopper

Set upper horizontals on top of stopper, located on verticals.

Straight Connection with Knobs

Knob

Knob

Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.
Do not over tighten Knobs

Velcro on Back/Bottom Edges

Velcro on Back/Bottom Edges

Velcro on Back/Inside Edges of Verticals

Velcro on extrusions must face to **BACK** of assembled Backwall.

Velcro on Back/Inside Edges of Verticals

Velcro on Back/Top Edge

Velcro on Back/Top Edge

Clamp

Connection Bar A

Bolt

Bolt

Bolt

Bolt

FRONT VIEW

SACAGAWEA DESIGNS

Item	Qty.	Description
7/8/9	2	Header Frame
10A	2	Support Leg
10/11	2	Counter Support
11A	2	Mounting Plate

Steps:
1) Attach assembled header frames [7/8/9] to extrusions [5A/5B], then connect graphics to Velcro on BACK of header frames.
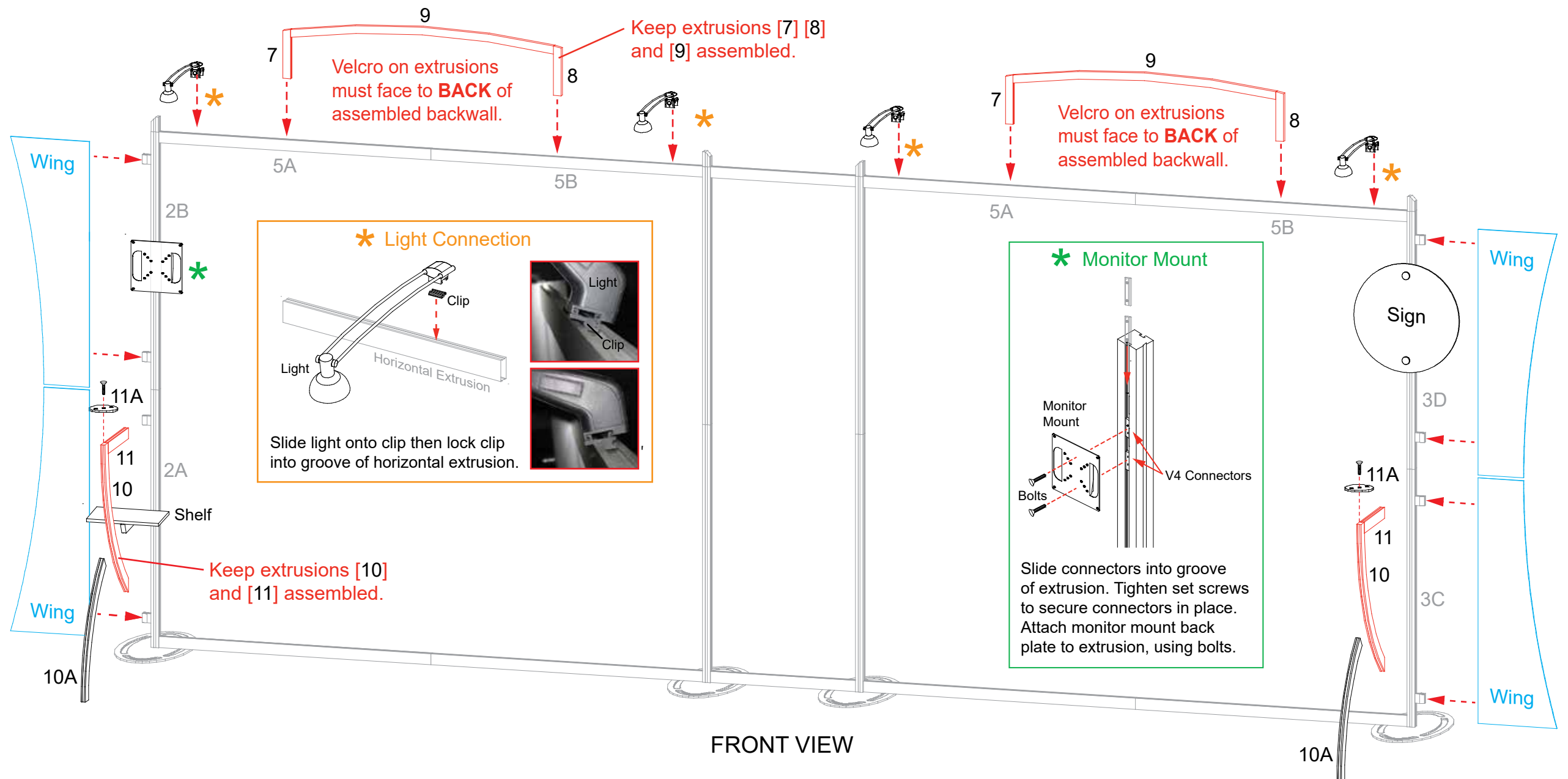2) Connect lights to extrusions [5A/5B]. See Light Connection detail.
3) Connect counter supports [10/11] to to [2A] and [3C].
4) Connect support legs [10A] to extrusions [10] of counter supports.
5) Attach shelf to extrusion [2A].
6) Attach counters to [11A]. See Counter Attachment sheet.
7) Route USB cords from counter. See USB Cord Management sheet.
8) Attach wings to clamps. See Clamp Attachment detail.
9) Attach sign to extrusion [3B], using standoffs and screw caps.
10) Attach monitor mount to extrusion [2B]. See Monitor Mount detail.

Completed Assembly

9

7

Keep extrusions [7] [8] and [9] assembled.

Velcro on extrusions must face to **BACK** of assembled backwall.

8

9

7

Velcro on extrusions must face to **BACK** of assembled backwall.

8
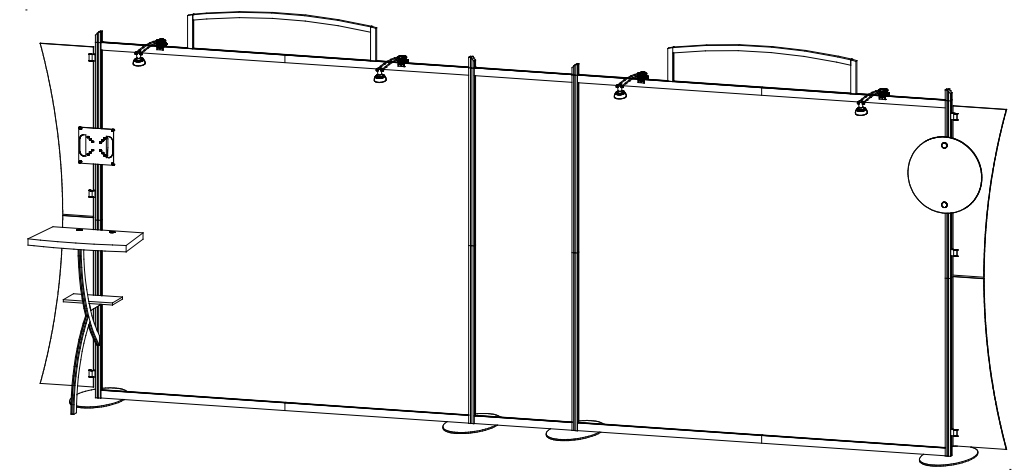
Clamp Attachment

Connector
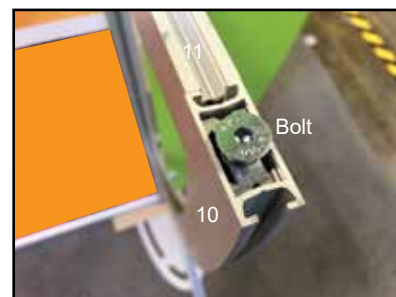
1) Slide connector of clamp into extrusion groove.
2) Tighten set screw when clamp is in position.
3) Insert wing into clamp.
4) Tighten knob on clamp to secure wing in place.

Set Screw
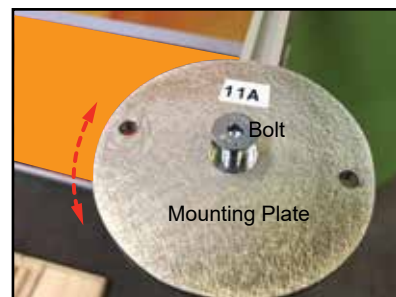
Clamp

Knob

Wing

5A

5B

2B

* Light Connection

Light

Clip

Light

Clip

Light

Horizontal Extrusion

Light

Slide light onto clip then lock clip into groove of horizontal extrusion.

* Monitor Mount

Monitor Mount

V4 Connectors

Bolts

Sign

5A

5B

3D

11A

11

10

3C

Slide connectors into groove of extrusion. Tighten set screws to secure connectors in place. Attach monitor mount back plate to extrusion, using bolts.

Wing

11A

11

2A

10

Shelf

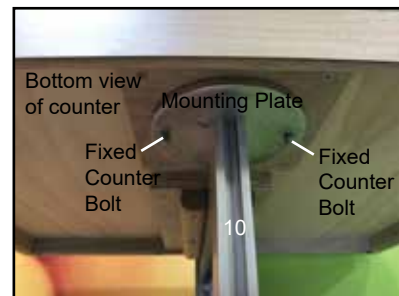Keep extrusions [10] and [11] assembled.

Wing

10A

Wing

FRONT VIEW

10A

1) Mounting plate & wig nuts, in packed position.

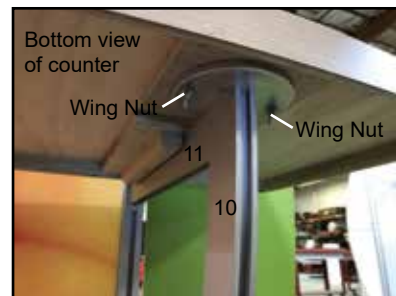2) Mounting plate bolt in, packed position.

3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.

Completed Assembly

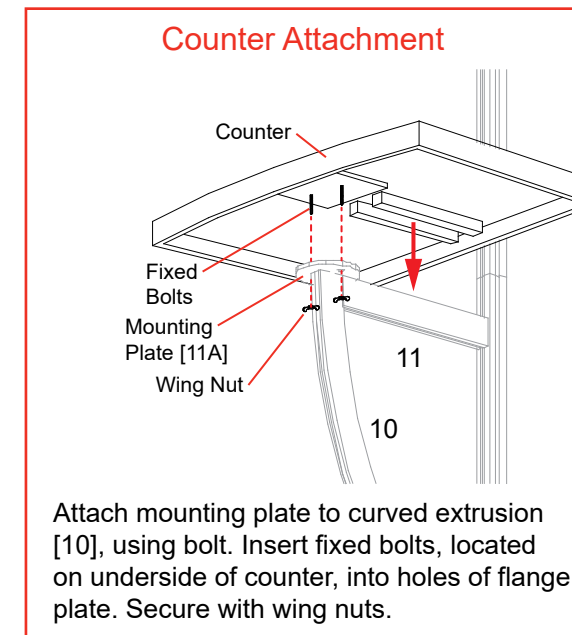4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.

5) Tighten bolt, using hex tool, to secure.

6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Counter Attachment

Attach mounting plate to curved extrusion [10], using bolt. Insert fixed bolts, located on underside of counter, into holes of flange plate. Secure with wing nuts.

Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Keep bolt attached to [10], when packing.

Keep rubber clip attached to vertical extrusion.

Counter Top

USB Cord

USB Cord

Wing

Vertical Extrusion
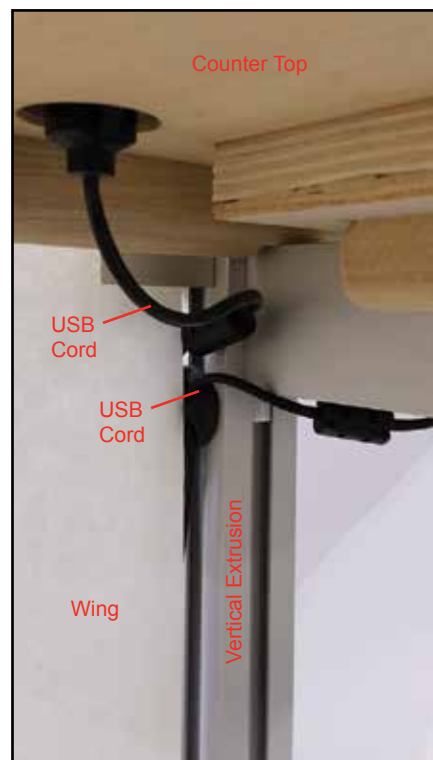
Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.

Wing Clamp

Vertical Extrusion

USB Cord

Rubber Clip

Wing
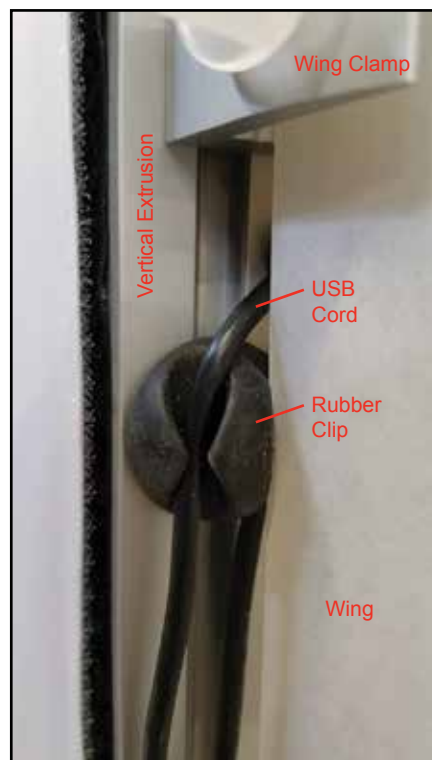
Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.

Rubber Clip

USB Cords

Wing
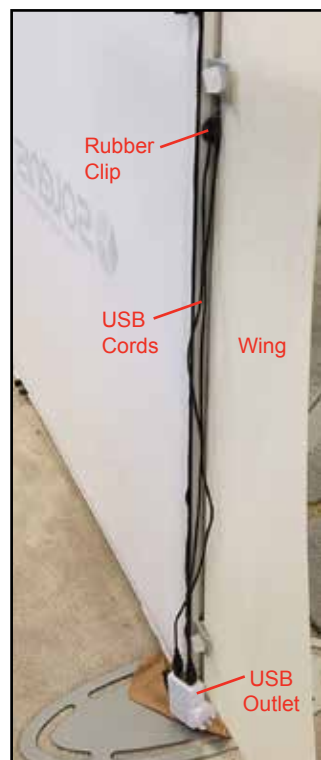
USB Outlet

Cords will hang down to USB outlet.

USB Cord

USB Cord

USB Outlet

Plug USB cords into USB outlet.